

Fig. 1

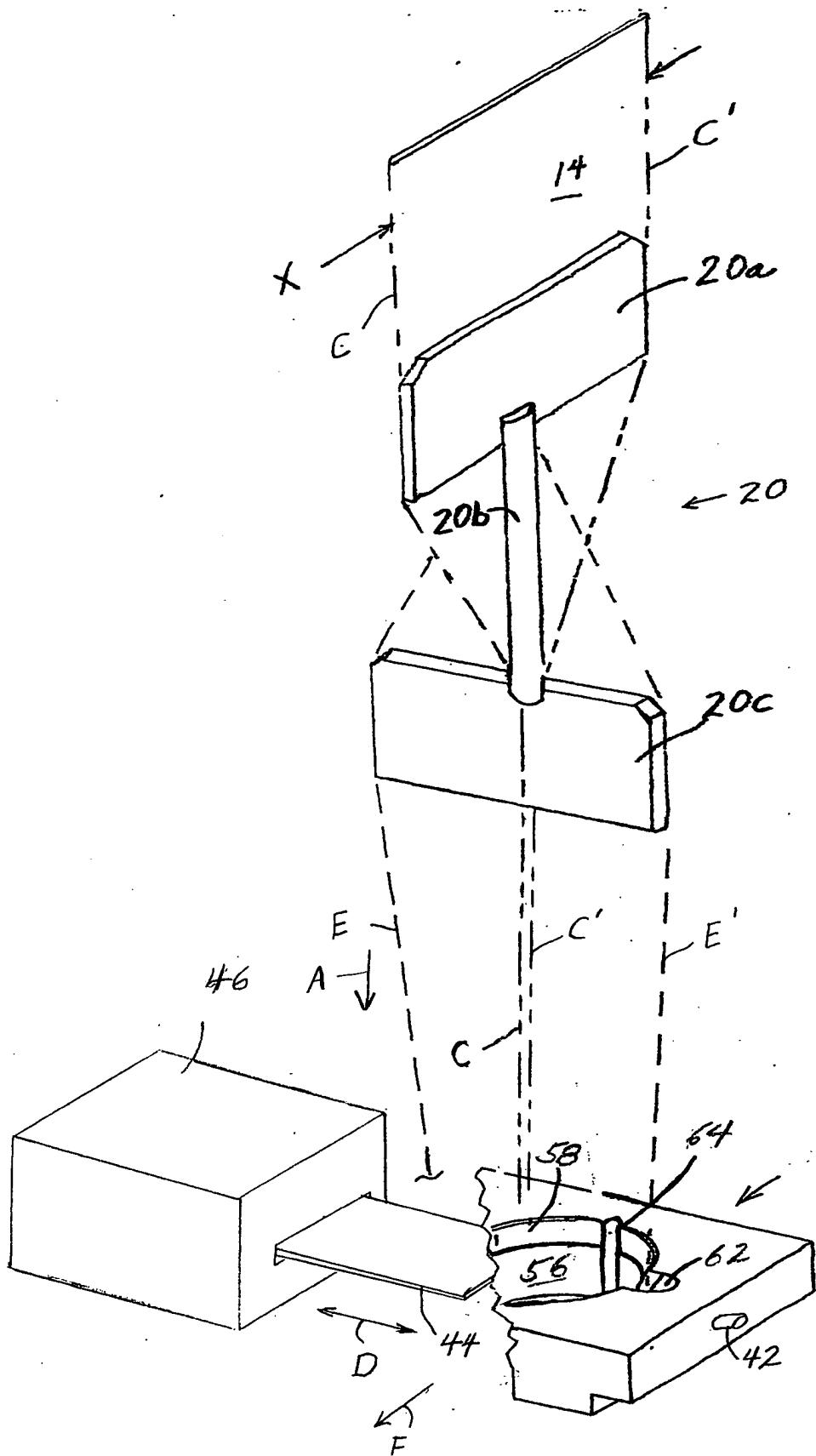
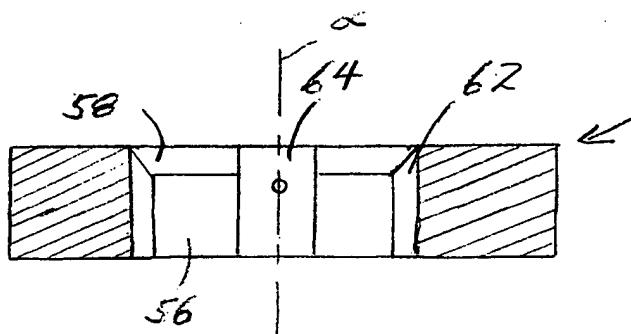
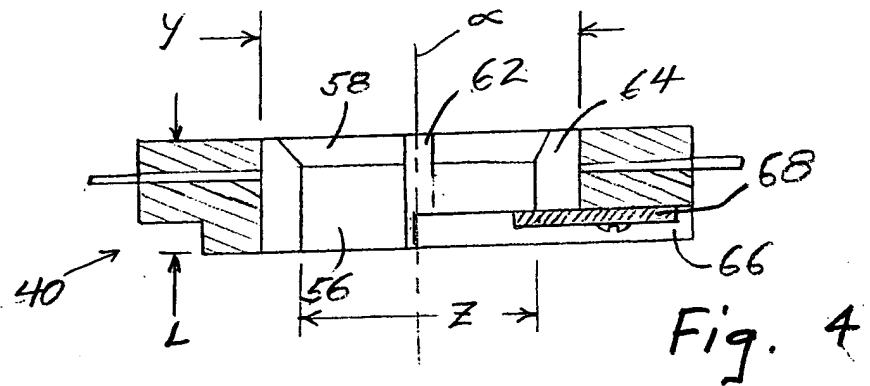
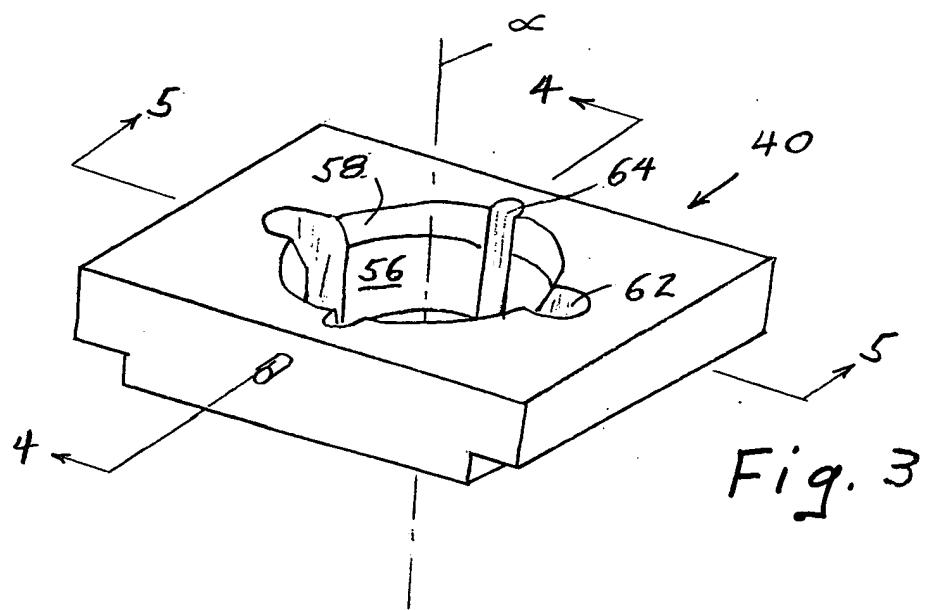


Fig. 2



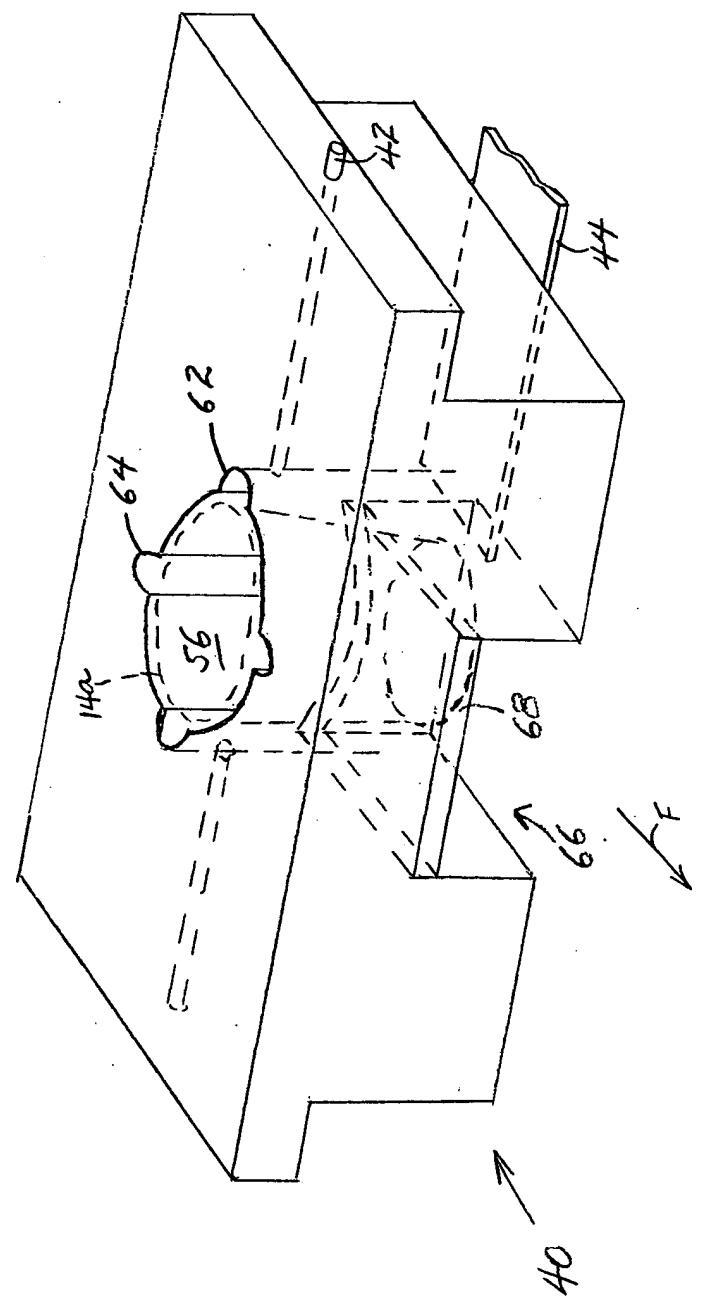


Fig. 6

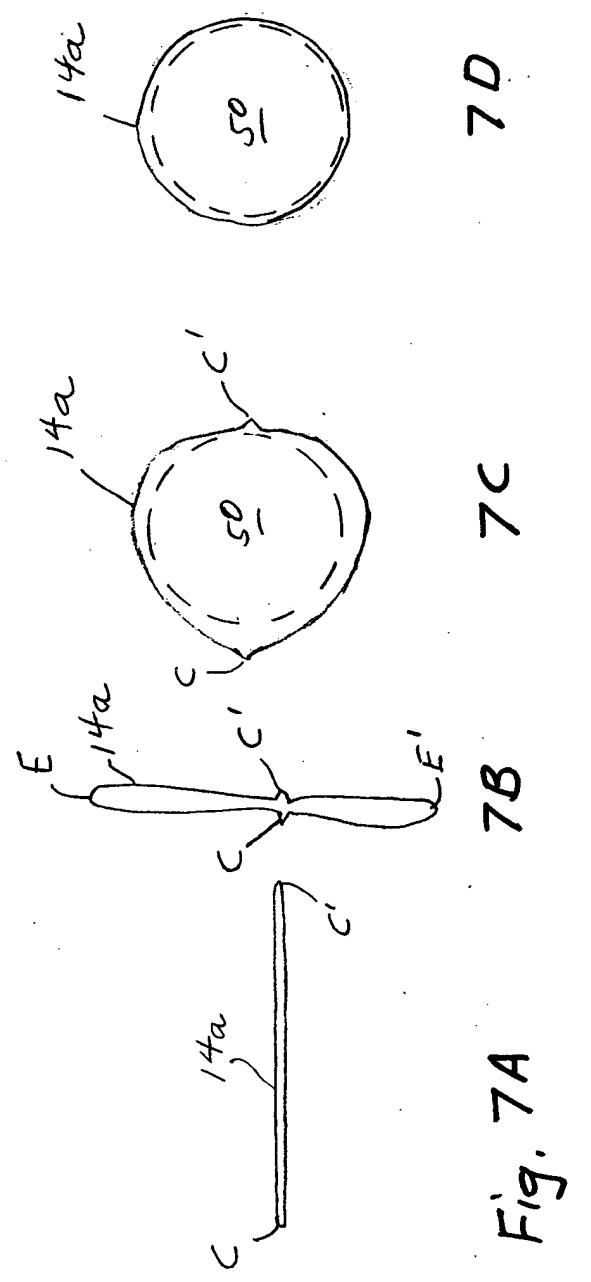


Fig. 7A

7D

7C

7B

102 START
104 INITIATE AIR FLOW
106 ACTIVATE CONTAINER CONVEYOR
108 CROSS FOLD TUBULAR FILM
110 EXTEND FIRST LENGTH OF
 TUBULAR FILM
112 INSERT TUBULAR FILM
 INTO FORMER
114 AWAIT STOP SIGNAL
116 IS REGISTRATION
 MARK DETECTED?
118 [YES -> GO TO STEP 120
 [
 [NO -> WAIT FOR SET LENGTH SIGNAL,
 [THEN GO TO STEP 120
120 STOP EXTENSION OF TUBULAR FILM;
 TUBULAR FILM IN FORMER
121 EXTEND GATE
122 CUT TUBULAR FILM ABOVE FORMER
124 CUT TUBULAR FILM OPENS
125 DETECT APPROACH OF CONTAINER
126 RETRACT GATE
128 EXTEND NEXT TUBULAR FILM LENGTH
 INTO FORMER, PUSHING FIRST TUBULAR
 FILM LENGTH OUT OF FORMER
 AND ONTO CONTAINER
130 GO TO STEP 114

Fig. 8